



EN8 Cold Drawn Bright Hexagonal Bars – 12.7mm to 65mm A/F – Precision Steel for High-Strength Components

Descrição

EN8, per **BS970:1955**, is a medium carbon steel known for its balance of strength, toughness, and machinability. When processed into **cold drawn bright hexagonal bars**, EN8 becomes even more suitable for precision-machined parts with enhanced surface finish and tighter dimensional control.

At **Steelmet Industries**, we offer EN8 Cold Drawn Bright Hexagon Bars in **across-flat (A/F) sizes** ranging from 12.7mm to 65mm, with precise tolerances and consistent mechanical properties—ideal for tools, fasteners, shafts, and engineering assemblies that require both strength and aesthetics.

Key Technical Features

Standard: BS970:1955

Grade: EN8 (Equivalent to 080M40 in BS970:1991)

Size Range: 12.7mm A/F to 65mm A/F

Condition: Cold Drawn + Bright Finished

Shape: Hexagonal – Across Flats (A/F)

Tensile Strength: 600 - 750 MPa

•



Yield Strength: 300 - 450 MPa

Hardness: 180 – 230 BHN (as drawn)

Finish: Bright, Clean, and Oiled

Machinability: Very Good

Heat Treatment: Hardening and tempering possible

Applications of EN8 Bright Hexagons

- Bars, Steels

 Spanners, Bolts, Nuts, and Mechanical Fasteners

 Hex Couplers, Connectors, and Jointutomorius utomotive parts such as steering linkages and stub axles
- Engineering assemblies needing dimensional precision and strength

Why Choose Cold Drawn Bright Hex Bars?

- Improved dimensional accuracy vs. hot rolled hexagons
- Superior surface finish ideal for further processing or coating
- Strain hardened properties allow for stronger performance



- Reduced machining time and tool wear
- Minimized material wastage due to precise sizing

Alternate Supply Options from Steelmet Industries

- **EN8 Black Hexagons, Rounds, Squares, Flats**
- EN8 Bright Bars in rounds, squares, and flats

- Custom supply in **cut lengths**, **bundle packing**, **and bar coding EN9**, **EN1A**, **C45**, **SAE1045** also available in bright hexagon sections

 ore our full capabilists.

Explore our full capabilities at What W

Global Grade Equivalents to EN8

Equivalent Grade

AISI / SAE 1040 / 1045

EN (New) C40E / C45E (EN10083)

CK45 / 1.1191 DIN

ISO C45 JIS S45C

GOST 45

IS IS 1570 C45

BS (Old) EN8 BS (New) 080M40 GB (China) 45#

Note: Chemical and mechanical property confirmation is advised before substitution. For more details, refer to our BS970:1955 Standard.



Steelmet Industries - Delivering Precision and Strength

- ? Bright hexagons from 12.7mm to 65mm A/F
- ?? Custom length supply for faster production
- ? Machining-ready surfaces to reduce downstream work
- ? Third-party inspection reports, MTCs, and transport proofs available
- ? Serving both domestic and international customers with quality & consistency
 ? Prompt, scheduled deliveries backed by reliable logistics

 Read our Quality Policy to understand our process-driven commitment.

Frequently Asked Questions – EN8 Bright Hex Bars

Q1. What does "cold drawn bright hexagon" mean?

A: Cold drawing is a process of pulling hot-rolled bars through a die, improving dimensional accuracy, surface finish, and mechanical strength. The "bright" finish is clean, polished, and free of scale.

Q2: What tolerance do EN8 cold drawn hex bars maintain?

A: Tolerances as per IS, DIN, or customer-specified norms are achievable—typically h11 or tighter based on requirements.

Q3: Can I order custom cut-to-length bars?

A: Yes. Steelmet offers custom cutting services to minimize scrap and optimize productivity at your end.

Q4: Are these bars weldable?

A: Yes, though EN8 has medium carbon content. Pre-heating and post-weld stress relief are recommended.



Q5: What packaging options are available?

A: Bars are supplied in bundled form with steel straps, ID tags, and optional bar coding or plastic wrapping as per agreement.

Ready to Order EN8 Bright Hex Bars?

? Phone (India): 0712-2728071

? Phone (International): +91-712-2728071

? WhatsApp: +917122728071 ? Website: www.steelmet.in

Industries Bright Bars, Steels Steels, Stainless Steels, Stainless Steels, Stainless Steels, Steels ? Quick Enquiry: https://www.steelmet.in/cms/en/contact-us/enquiry.html

Categoria

1. BS970 1955 EN8 Steel and variants

Etiquetas

- 1. Bright Hexagonal Bars
- 2. Cold Drawn Hex Steel
- 3. EN8 080M40
- 4. EN8 Bar Stock
- 5. EN8 Bright Bars
- 6. EN8 Hexagon Bars
- 7. EN8 Machining Grade
- 8. Hex Bar India
- Medium Carbon Hex Steel

Data

11/08/2025

Autor

admin