



SAE1018 Cold Drawn Square Bars â?? A Preferred Choice for Precision, Strength & Finish

Step

DescripciA3net Industries Steelmet Industries offers SAE1018 Cold Drawn Square Bars with clean surface finish, tight bright bars ...
It weldability and formac...
tries like:

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CSS Steels dimensional tolerances, and superior machinability. These bright bars are ideal for manufacturing components that demand moderate strength with excellent weldability and formability. SAE1018, a medium-low carbon steel grade, is widely chosen in industries like:

- Automotive (shafts, pins, spacers)
- Machinery & Equipment (machine parts, jigs, tools)
- Fabrication & Construction (frames, supports, and brackets)
- General Engineering

The cold drawing process enhances strength and surface quality while maintaining good ductility and consistency across batches.

ð??• Typical Size Range Offered

- Squares from 10mm to 75mm
- Custom sizes available on request



â??ï, • Mechanical & Metallurgical Highlights

Yield Strength: ~370â??410 MPa

• Tensile Strength: ~440â??480 MPa

• Elongation: ~15â??20%

Hardness (HBW): ~125â??180

Machinability: Excellent

Ste Weldability: Very Good			
ð?§© Related Grades and Variants Steels St.			
Carbon %	Manganese %	% Sulphur/Phosphorus	Notes 10V
0.13â??0.18	0.30â??0.60	â?¤0.040 / â?¤0.040	Slightly softer, better formability
0.15â??0.20	0.60â??0.90	â?¤0.040 / â?¤0.040	Balanced properties; general purpose
0.18â??0.23	0.30â??0.60	â?¤0.040 / â?¤0.040	Higher strength, slightly less ductile
N) ~0.14â??0.19	9 0.40â??0.70	â?¤0.035	EN equivalent to SAE1015/1018
~0.17â??0.23	3 0.30â??0.60	â?¤0.035	Closest EN grade to SAE1020
	elated Grade Carbon % 5 0.13â??0.18 8 0.15â??0.20 0 0.18â??0.23 N) ~0.14â??0.19	Carbon % Manganese % 0.13â??0.18 0.30â??0.60 0.15â??0.20 0.60â??0.90	elated Grades and Variants Carbon % Manganese % Sulphur/Phosphorus 5 0.13â??0.18 0.30â??0.60 â?¤0.040 / â?¤0.040 8 0.15â??0.20 0.60â??0.90 â?¤0.040 / â?¤0.040 9 0.18â??0.23 0.30â??0.60 â?¤0.040 / â?¤0.040 N) ~0.14â??0.19 0.40â??0.70 â?¤0.035

â•? Frequently Asked Questions

Q1. Is SAE1018 suitable for welding and bending?

Yes. SAE1018 is highly weldable and can be bent or formed without cracking due to its balanced carbon content.

Q2. How is cold drawn steel better than hot rolled steel?

Cold drawn steel has tighter dimensional tolerances, a cleaner surface, improved strength, and is better suited for machining.

Q3. Is any heat treatment required for SAE1018 cold drawn squares?

Generally, no. It can be used as-is. However, annealing or stress relieving can be performed based on the application.

CategorÃa

1. SAE:1018



Etiquetas

- 1. 1018 steel India
- 2. bright steel squares
- 3. cold drawn square steel
- 4. machinable steel bars
- 5. machine grade steel
- 6. SAE1018 square bars
- 7. Steelmet

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Autor admin

dmin Steelmet Industries - Bright Bars, Alloy Steels, Free Cutting Steels, Stainless Steels